

	LE CREUSOT	Modus Operandi built with ModOp Video	Code SKU Exemples Modop OK	Date : 17/02/2017
Created by AXAUNE		Validator : Version : 01.00.04		

Software : **ModOP Vidéo ULTRA :**

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DEMO 1 - FAB - COIL - MONTAGE BOBINE - ENG

Date	Version	Created by	Approved by	Notes
16/02/10	1.0.1	Arnaud FREREJEAN		Création
20/12/12	1.0.2	Arnaud FREREJEAN		
10/09/13	1.0.3	Arnaud FREREJEAN		MAJ Résumés
10/11/16	1.0.4	Arnaud FREREJEAN		English Version

Who is concerned ? Workers that have to move coils

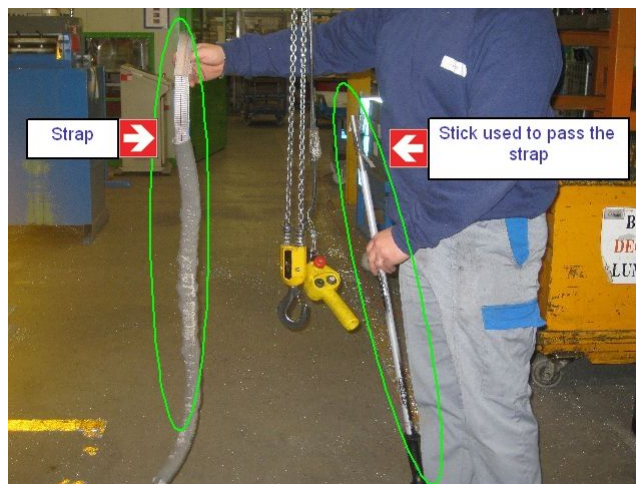
What is it ? Moving coils instructions


Where ? Workshop 64/58/94/91/54

Workshop



Tools



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OPERATION 1 : STRAPPING

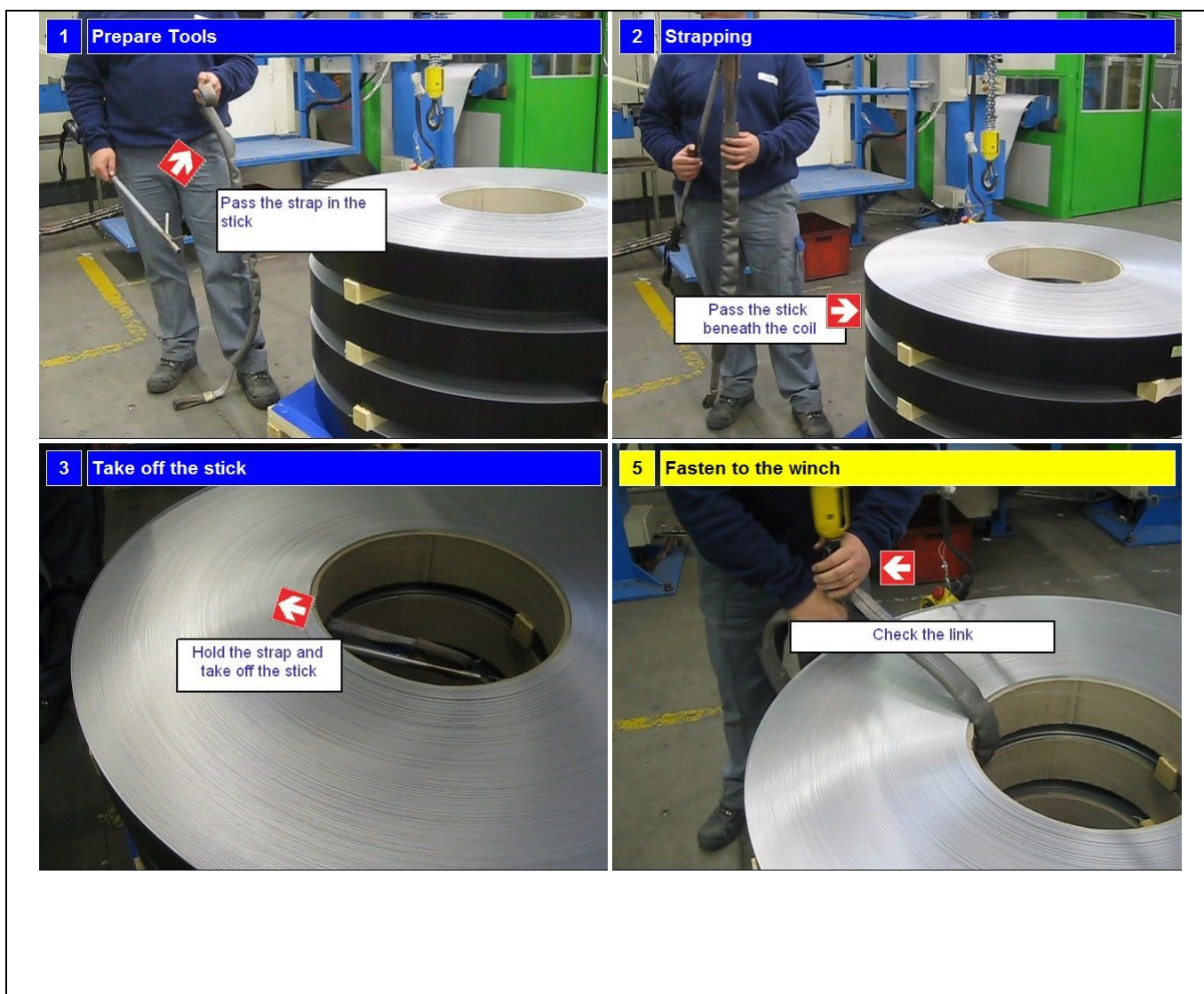
Basic operations	Sécurité	Ergonomie	AutoContrôle	Gestuel
1- Prepare Tools				○
2- Strapping				○
3- Take off the stick				○
4- Pick up the strap				
5- Fasten to the winch	Check the link		Check the quality of the link	
6- Shift the coil	Pull on the strap and shift the coil			

Instructions ?

Strapping the coil

Equipments ?

Strap and Stick. The stick is used to pass the strap beneath the coil



1 Prepare Tools
Pass the strap in the stick

2 Strapping
Pass the stick beneath the coil

3 Take off the stick
Hold the strap and take off the stick

5 Fasten to the winch
Check the link



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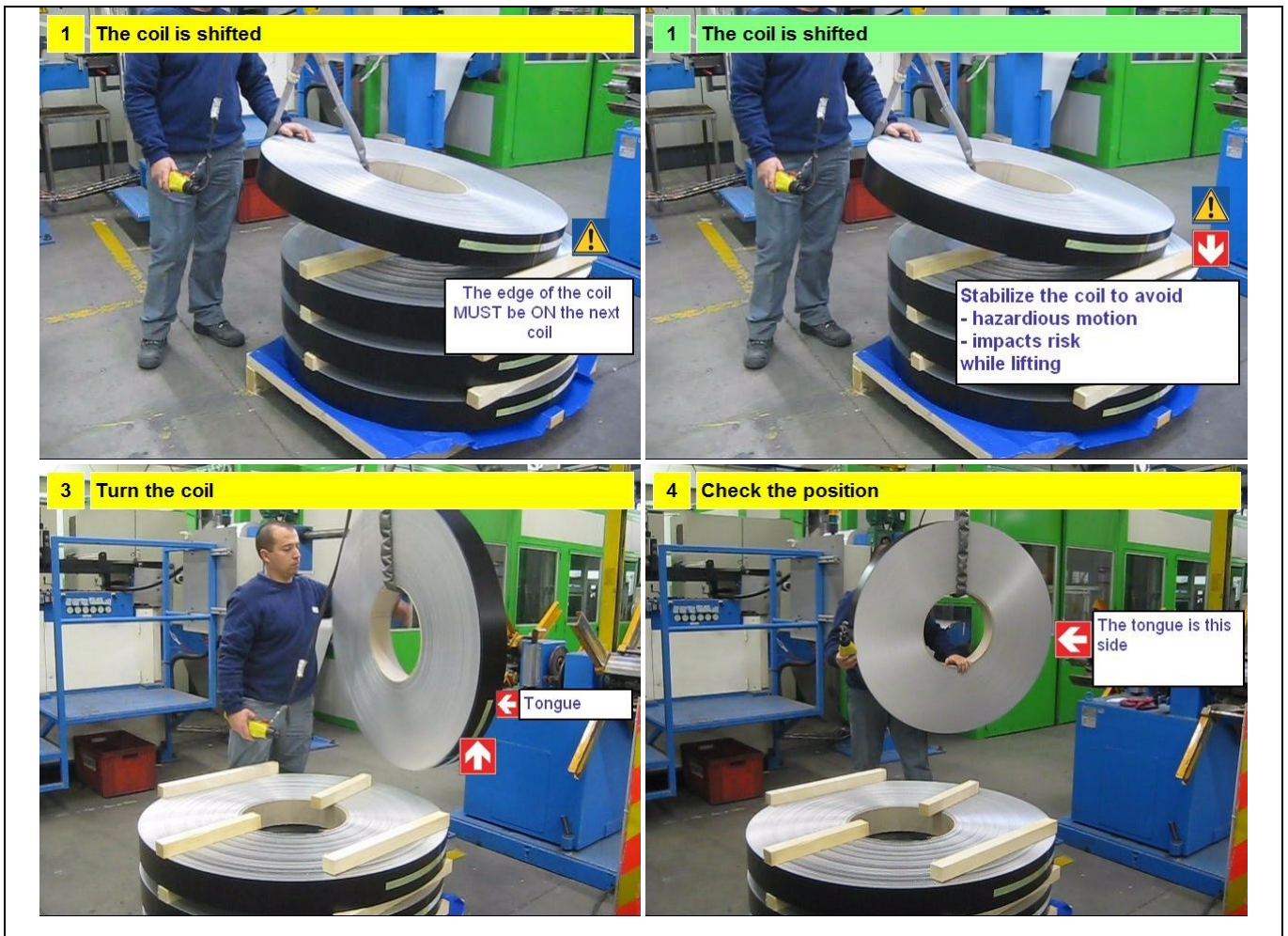
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OPERATION 2 : LIFT AND TURN THE COIL

Basic operations	Sécurité	Ergonomie	AutoContrôle	Gestuel
1- The coil is shifted	Impacts risk, hazardious motion		The edge of the coil MUST be ON the next coil	
2- Lift the coil				
3- Turn the coil			Turn the tongue towards the machine	
4- Check the position			○	

Instruction ?

Lifting and moving the coil

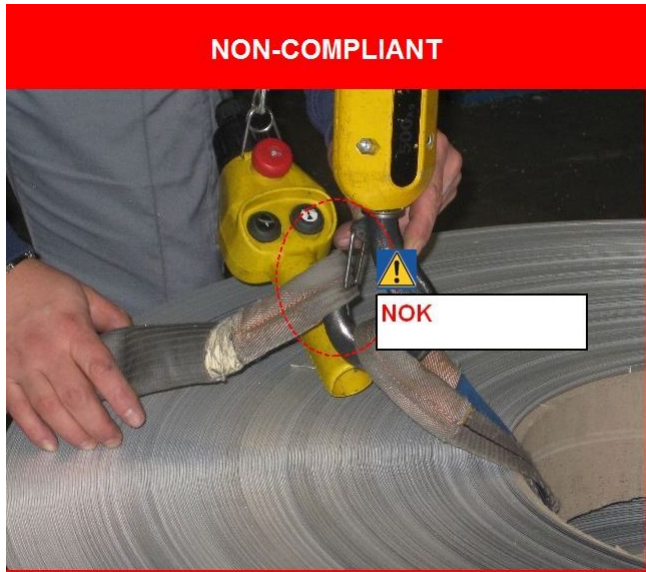
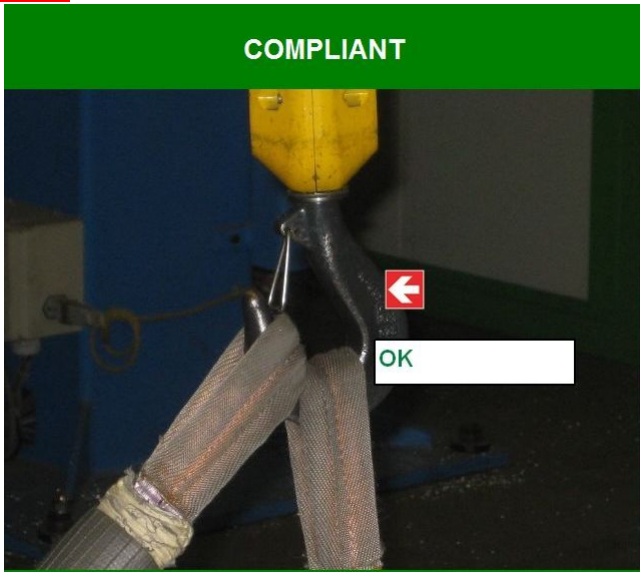


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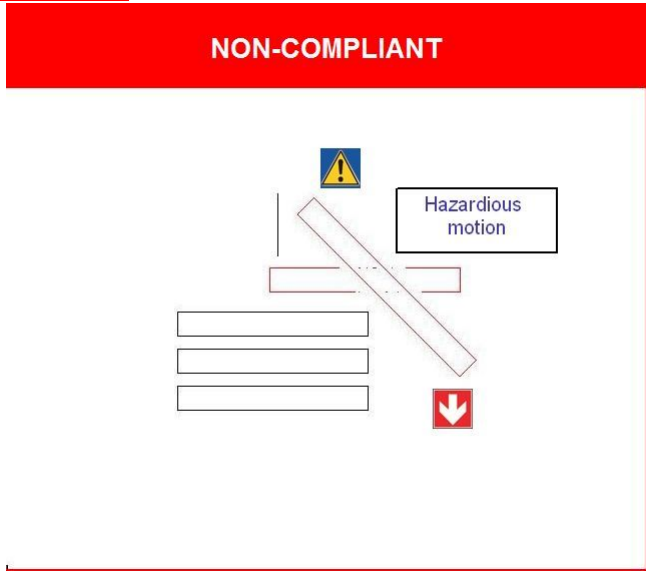
Software : **ModOP Vidéo ULTRA :**

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POINT OF PARTICULAR ATTENTION 1 : CHECK THE ATTACHMENT OF THE HOOK WITH THE STRAP



POINT OF PARTICULAR ATTENTION 2 : COIL STABILITY



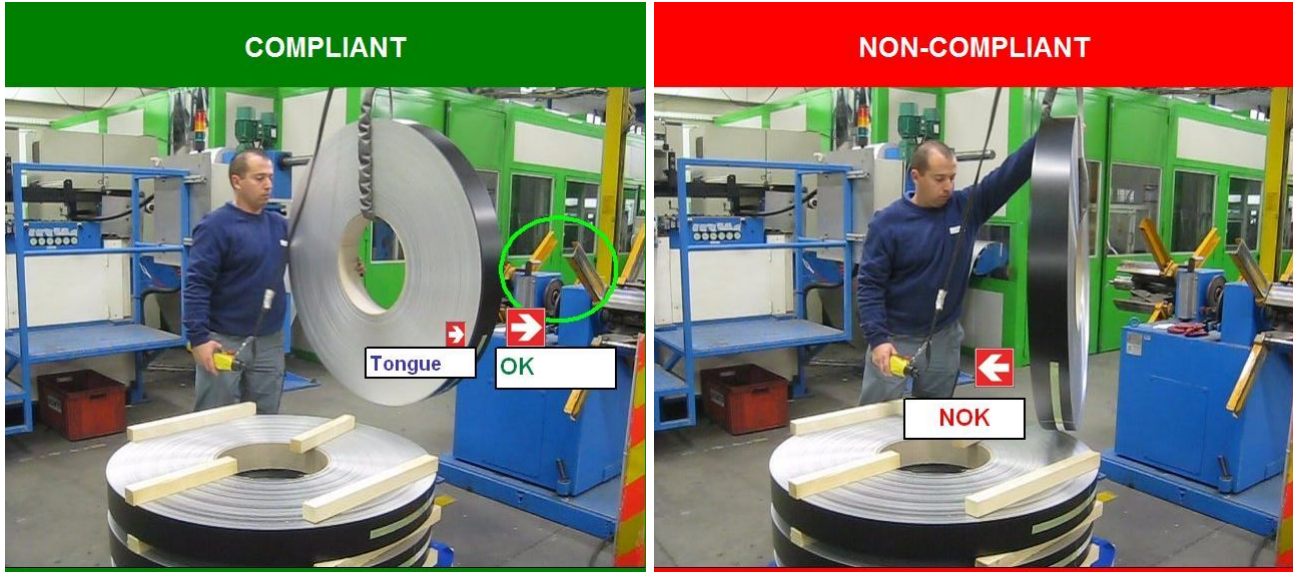
Stabilize the coil to avoid
 - hazardous motion
 - personal or material damages
 while lifting

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POINT OF PARTICULAR ATTENTION 3 : TURN THE COIL (TONGUE) TOWARDS THE WORKSTATION



Turn the tongue towards the machine