	<b>Modus Opérandi built with ModOp Video</b>	SKU Code	Date : 09/07/2020
Workshop LE CREUSOT	Demo 1 - Fab - COIL - Montage Bobine - ENG - 01 .00.05 Created by : AXAUNE		

Software : **ModOP Vidéo ULTRA**

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## DEMO 1 - FAB - COIL - MONTAGE BOBINE - ENG

Date	Version	Created by	Approved by	Notes
16/02/10	1.0.1	Arnaud FREREJEAN		Création
20/12/12	1.0.2	Arnaud FREREJEAN		
10/09/13	1.0.3	Arnaud FREREJEAN		MAJ Résumés
10/11/16	1.0.4	Arnaud FREREJEAN		<b>English Version</b>
08/07/20	1.0.5	Arnaud FREREJEAN		<b>Regenerate</b>

Who is concerned ? Workers that have to move coils

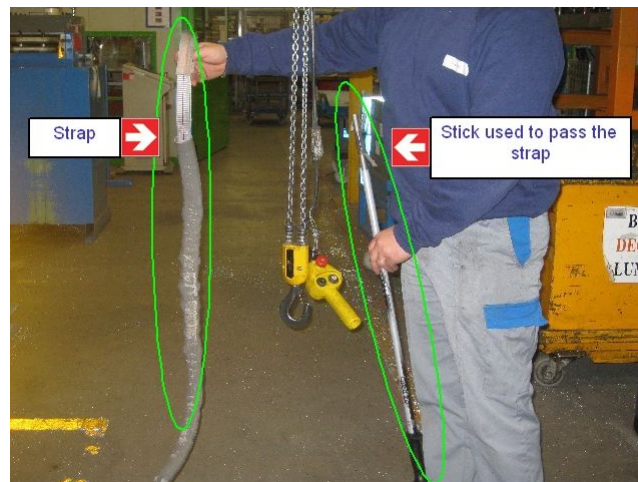
What is it ? Moving coils instructions


Where ? Workshop 64/58/94/91/54

### Workshop



### Tools



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## **OPERATION 1 : STRAPPING**

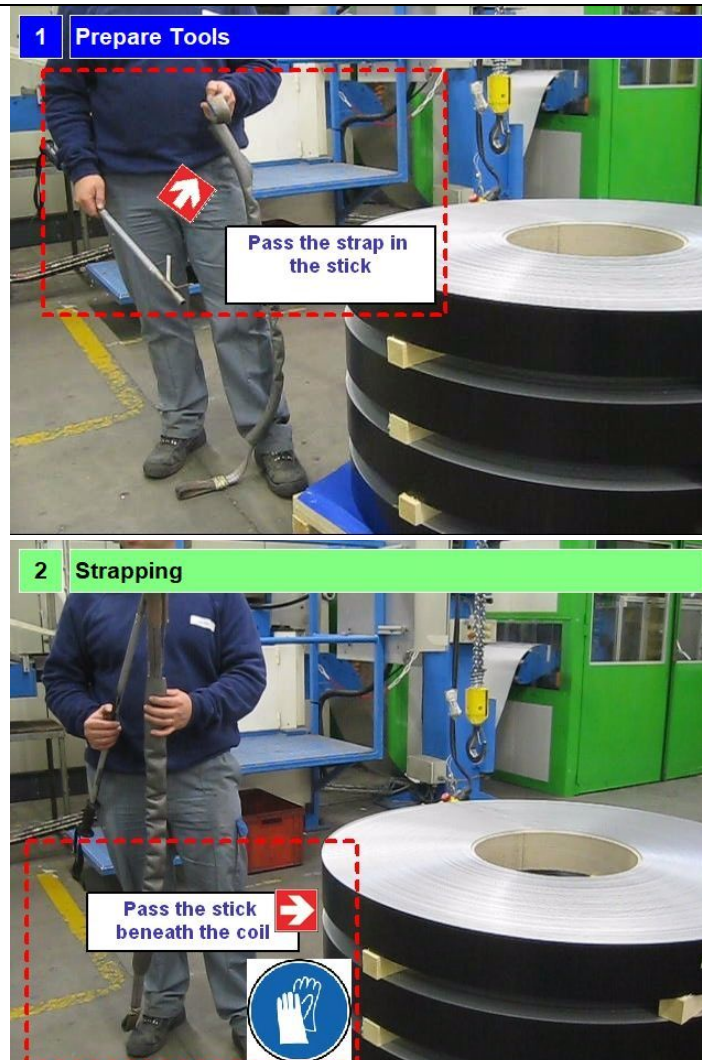
Basic operations	Security	Selfchecking	Instruction	Gestual
1- Prepare Tools				○
2- Strapping	compulsory gloves			
3- Take off the stick				○
4- Pick up the strap				
5- Fasten to the winch		Check the link Check the quality of the link		
6- Shift the coil			Pull on the strap and shift the coil	

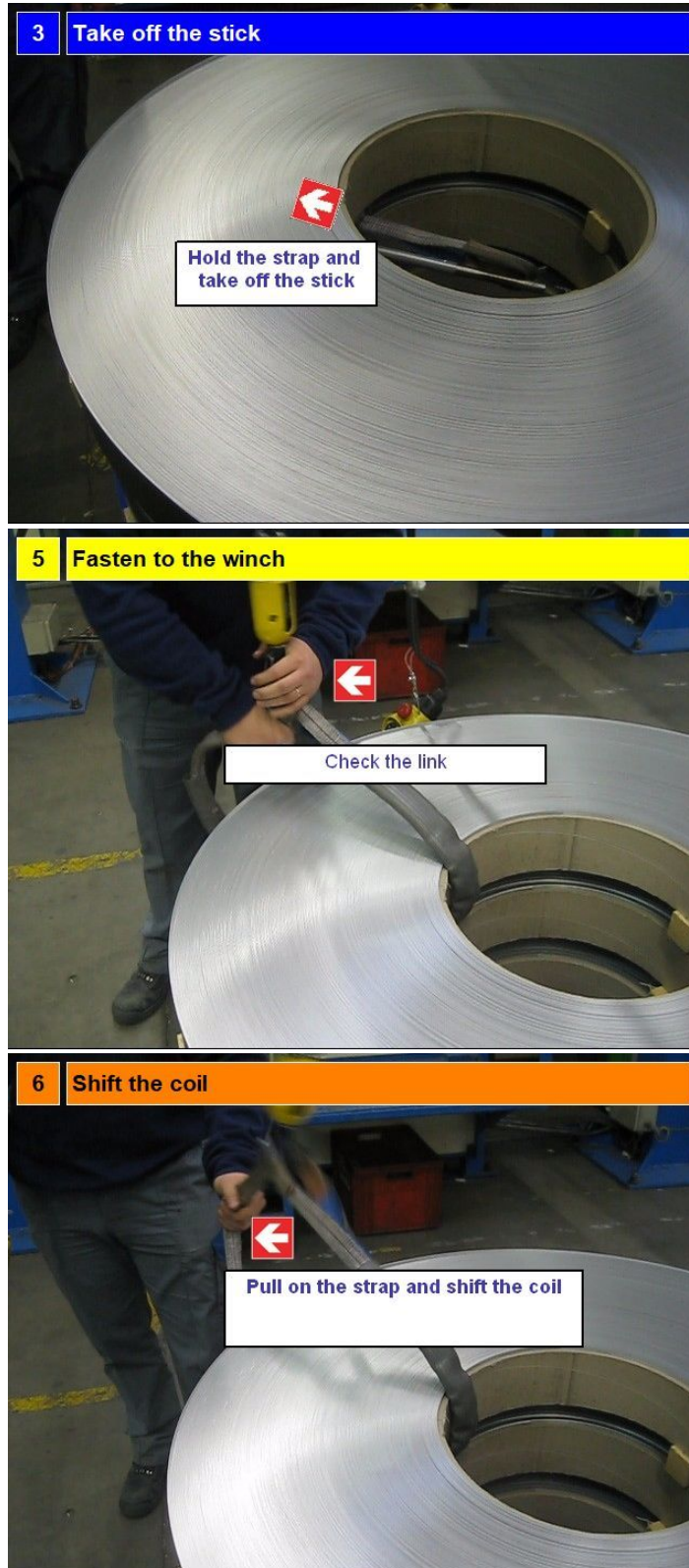
### Instructions ?

Strapping the coil

### Equipments ?

Strap and Stick. The stick is used to pass the strap beneath the coil







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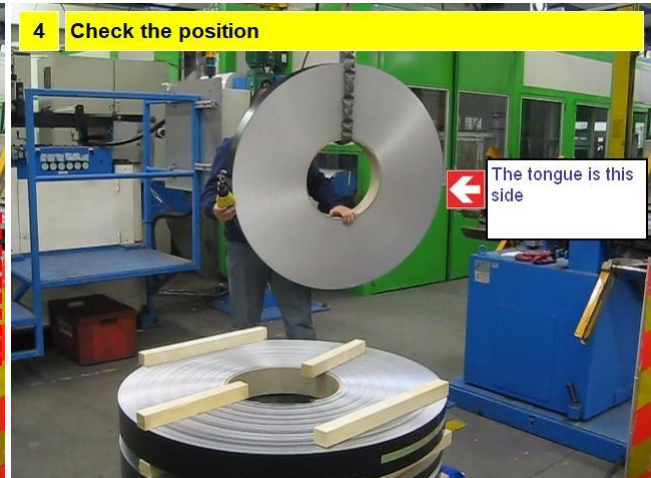
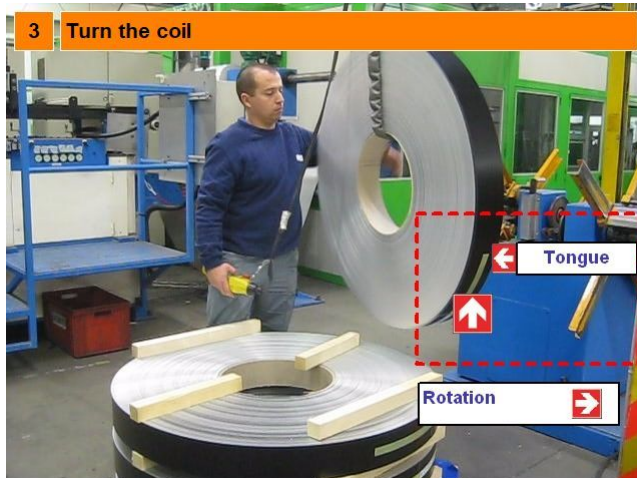
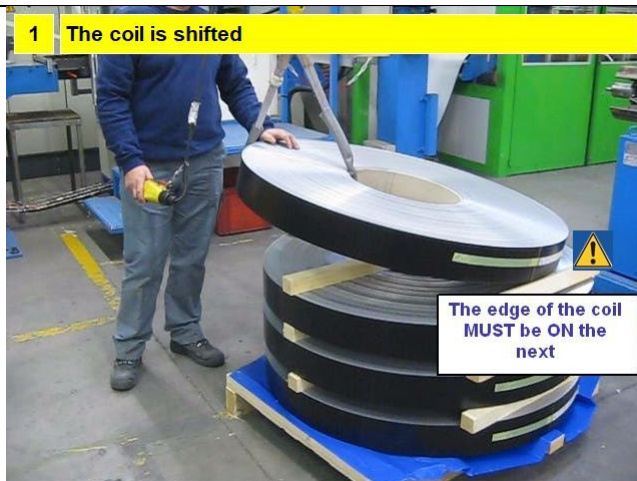
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## OPERATION 2 : LIFT AND TURN THE COIL

Basic operations	Security	Selfchecking	Instruction	Gestual
1- The coil is shifted	Impacts risk, hazardous motion	The edge of the coil <b>MUST</b> be ON the next coil		
2- Lift the coil				
3- Turn the coil			Turn the tongue towards the machine	
4- Check the position		○		

### Instruction ?

Lifting and moving the coil

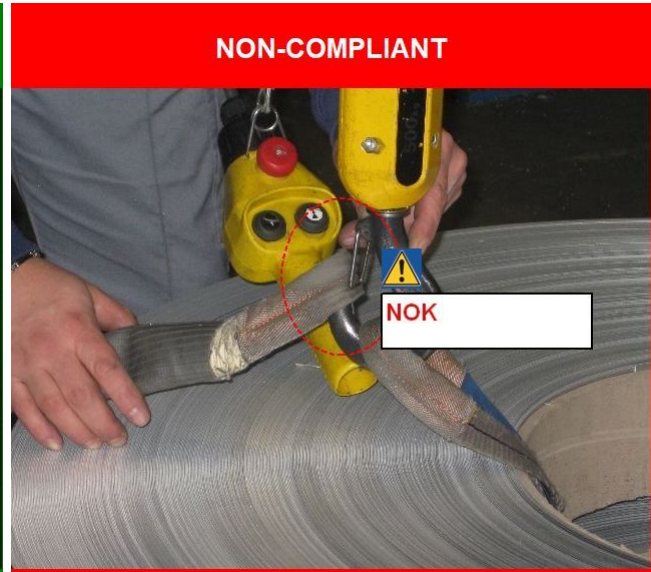
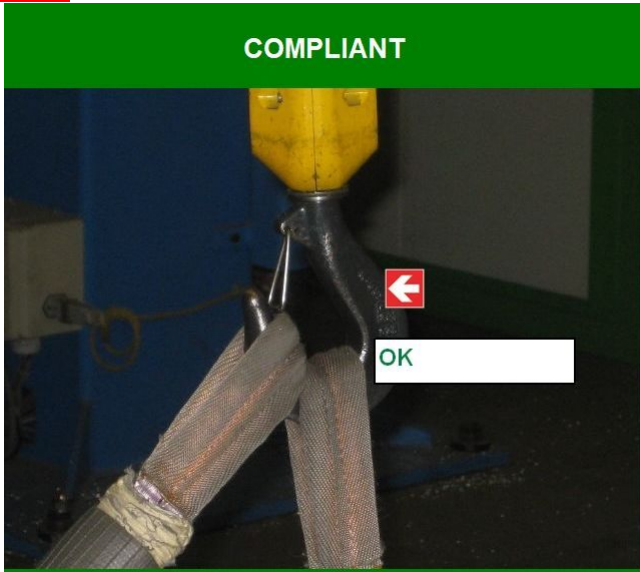


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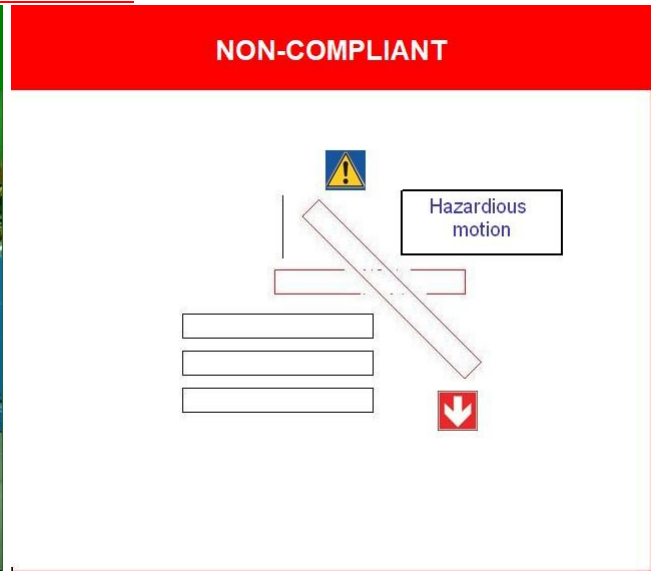
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**POINT OF PARTICULAR ATTENTION 1 : CHECK THE ATTACHMENT OF THE HOOK WITH THE STRAP**



**POINT OF PARTICULAR ATTENTION 2 : COIL STABILITY**



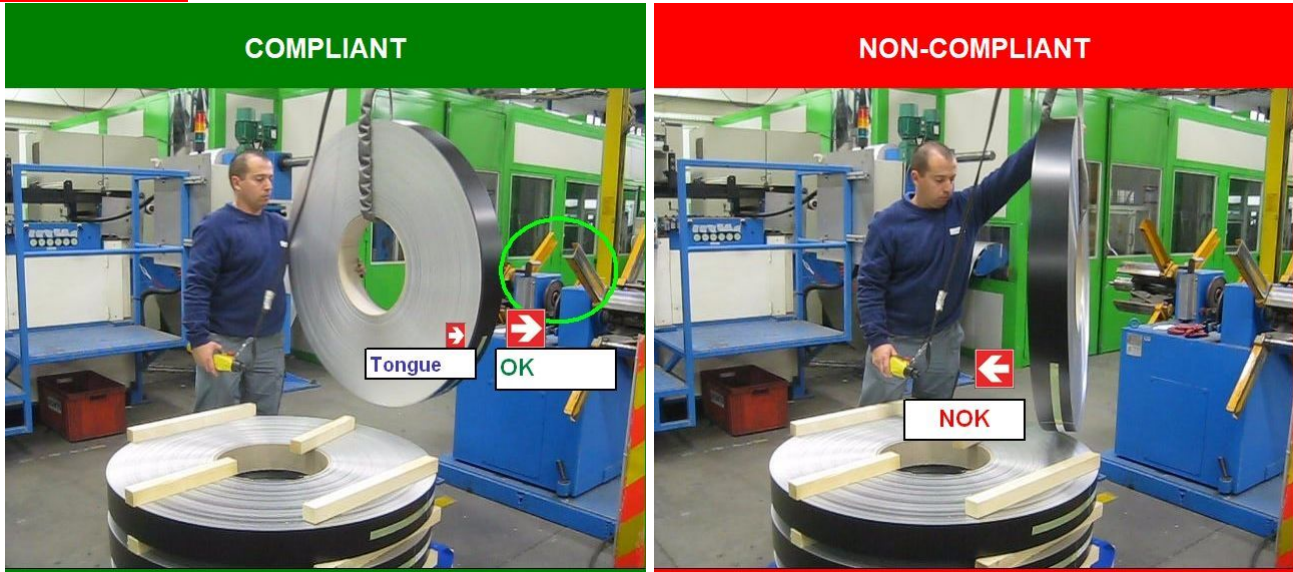
**Stabilize the coil to avoid**  
- hazardous motion  
- personal or material damages  
while lifting

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**POINT OF PARTICULAR ATTENTION 3 : TURN THE COIL (TONGUE) TOWARDS THE WORKSTATION**



Turn the tongue towards the machine